

551" Deep

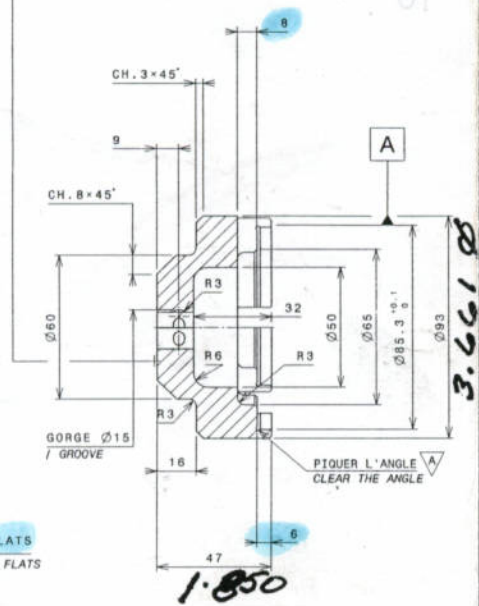
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| MODIFICATIONS   | INDEX<br>INDEX |
|---|----------------|
| REDESSINE PLAN EN DAO - AJOUTE TRADUCTION EN ANGLAIS<br>REDRAWN DRAWING IN CAD - ADDED TRANSLATION INTO ENGLISH | A              |

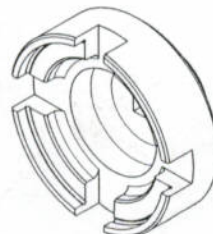
4 ENCOCHES IDENTIQUES  
ET EQUIDISTANTES  
4 IDENTICAL AND  
EQUALLY SPACED NOTCHES

17  $\pm 0.05$  0.05 A

MARQUER ICI / MARK HERE  
881 9 683 000  
(CARACTERES HAUT: 4 mm)  
(CHARACTER HEIGHT: 4 mm)



COUPE A-A  
SECTION A-A



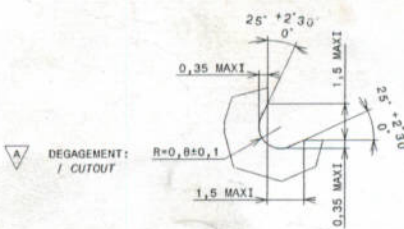
CONTROLLED DOCUMENT

AUG 10 2015

JOB NUMBER  
01-16620

ALL DIMENSIONS ARE IN MILLIMETERS  
MASSE DE L'OUTILLAGE: 1,135kg  
TOOL WEIGHT: 1.135kg

RELEASED FOR PROD.  
DATE: 2/11/04 INT: EMB  
1/24/05 FMB



PROTECTION: BRUNISSAGE (TYPE PENTRATE)  
PROTECTION: BURNISHING (PENTRATE TYPE)

CHANFREINS NON COTES: 1 A 45°  
NON-DIMENSIONED CHAMFERS: 1 AT 45°

| CLE           | 15CDVB         | USAGE / MACHINING | ESCHELLE<br>SCALE | SETA     |
|---------------|----------------|-------------------|-------------------|----------|
| WRENCH        | R=1000-1150MPa | ✓ ✓ ✓ ✓           | 1/1               | 02/06/95 |
| 881 9 683 000 |                |                   |                   |          |

| 001      | 1           | CLE<br>WRENCH | 15CDVB  | R=1000-1150MPa  | 32-37-Rc   |
|----------|-------------|---------------|---|---|--|
| PL<br>SH | REP<br>ITEM | QUANT         | DESIGNATION / DESCRIPTION   | MATIERE<br>MATERIAL   | Observations<br>Comments   |
|          |             |               | DESIGNER PAR<br>DRAWDN BY:<br>EKA-D-ADP<br>16. 24/01/07   | APPREVE PAR<br>E.D. OUMECQ  | INTERPRETATION DES DESSINS SELON<br>INTERPRETATION OF DRAWINGS AS PER: |
|          |             |               | MACHINING / ENTRENE<br>APRIL 201  | DESIGNATION PIECE / PART DESCRIPTION<br>COUVERCLE DE FILTRE<br>FILTER COVER | BY PIECE / PART NUMBER:<br>0 202 12 740 0                              |
|          |             |               | DESIGNATION OUTILLAGE   |   |  |
|          |             |               | CLE<br>TOOL NAME  |   |  |
|          |             |               | SPECIAL WRENCH  |   |  |
|          |             |               | CE DESSIN EST LA PROPRIETE DE LA SOCIETE TURBOMECA. IL NE PEUT ETRE<br>COMMUNIQUE OU REPRODUIT SANS SON AUTORISATION<br>THIS DRAWING IS THE PROPERTY OF TM AND MAY NOT BE COPIED OR<br>COMMUNICATED WITHOUT EXPRESS AUTHORIZATION |   |  |
|          |             |               | ECHELLE<br>SCALE<br>1/1   | Turbomeca<br>Groupe SAFAN   | CODE FABRICANT FOUR<br>MANUFACTURER CODE                               |
|          |             |               | FORMAT<br>SIZE<br>A1  | 881 9 683 000   | PLANCHE<br>SHEET<br>1/1  |

881 9 683 000  
4140 Q&T  
4140  
8/19/15

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AUG 10 2009

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JOB NUMBER  
01-16620

**FICHE ARTICLE / Product data sheet** (F0228) 8819683000  
**Version B** CLE A ECROU

|   |   |
|---|---|
| Version GEODE de l'Article / Geode Part Version :         | B Engineering                           |
| Désignation anglaise / English designation :              | SPANNER                                 |
| Type d'article / Item type :                              | Outillage de production - conception TM |
| Unité / Unit :  | pièce                                   |
| Article de configuration / Configuration article :        | Non                                     |
| Sujet à péremption / Subject to cure date :               | Non                                     |
| Type de composition / Assembly type :                     | Composant                               |
| Classification / Classification :                         | Catégorie 3 groupe 2                    |
| Masse (kg) / weight (kg) :                                | 1.135                                   |
| Durée limite de stockage (jours) / Storage limit (days) : | -1                                      |

RELEASED FOR PROD.  
DATE: 2/11/09 INT: EMB  
4/24/09 EMB**DOCUMENTS DESCRIPTEURS / Descriptive documents**

| Type / Type | Référence / Doc Number | Version GEODE | Désignation / Designation | Edition / Issue |
|-------------|------------------------|---------------|---------------------------|-----------------|
| DESSIN      | 8819683000             | B             | CLE                       | B               |

**DOCUMENTS DE REFERENCE / Reference documents**

ARTICLE DEFINI SELON LE DOCUMENT ST\_02100 : Normes, d'application obligatoire pour l'interprétation des dessins TURBOMECA

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8819683000 - B &lt;30 mars 2007&gt; - 1 / 2